- 1. Course number and name CHBE 3225 Separations Processes (required)
- 2. Credits and contact hours 3 credit hours, 3 lecture hours (3-0-0-3)
- 3. Instructor's or course coordinator's name Dr. Yonathan Thio

## 4. Textbook, title, author, and year

Seader, Henley, Roper, "Separation Process Principles", 4th edition, John Wiley & Sons Inc. (2019)

## 5. Specific course information

- a. **Catalog Description** Fundamentals of equilibrium-stage and continuous contacting operations. Applications of principles to distillation, absorption/stripping, extraction, absorption, and other separation technologies.
- b. **Prerequisites or co-requisites** –CHBE 3130 Chemical Engineering Thermodynamic II (grade "C" or better); CHBE 3200 Transport Phenomena I (grade "C" or better); CHBE 3210 Transport Phenomena II (pre-requisite with concurrency).
- c. Required, elective, or selected elective course (as per Table 5-1) Required

### 6. Specific goals for the course

### a. Specific outcomes of instruction:

By the end of this course, a student should be able to:

- 1) Calculate the properties (e.g., compositions and flow rates) of product streams, as well as energy requirements, for single-stage operations such as flash tanks.
- 2) Identify separations equipment of various types and their components.
- 3) Design multistage separation systems for specific operations involving distillation, absorption, stripping, extraction/leaching, crystallization.
- 4) Calculate the properties of membrane units for separations.
- 5) Understand the design fundamentals for bioseparations. (Sutdnet
- 6) Use computer modeling to design and simulate complex separation systems.
- 7) Evaluate competing separation technologies on factors such as simplicity, reliability, and cost.

#### b. Connection with Student Outcomes

CHBE 3225							
	Student Outcomes						
Course Outcomes	(1)	(2)	(3)	(4)	(5)	(6)	(7)
Course Outcome 1	Χ	Χ					
Course Outcome 2	Χ			Χ			
Course Outcome 3	Χ	Χ				Χ	
Course Outcome 4	Χ	Χ				Χ	
Course Outcome 5	Χ	Χ		Χ		Χ	
Course Outcome 6	X	Χ		Χ		Χ	
Course Outcome 7	X			Χ		X	

- (1) an ability to identify, formulate, and solve complex engineering problems by applying principles of engineering, science, and mathematics
- (2) an ability to apply engineering design to produce solutions that meet specified needs with consideration of public health, safety, and welfare, as well as global, cultural, social, environmental, and economic factors
- (3) an ability to communicate effectively with a range of audiences
- (4) an ability to recognize ethical and professional responsibilities in engineering situations and make informed judgments, which must consider the impact of engineering solutions in global, economic, environmental, and societal contexts
- (5) an ability to function effectively on a team whose members together provide leadership, create a collaborative and inclusive environment, establish goals, plan tasks, and meet objectives
- (6) an ability to develop and conduct appropriate experimentation, analyze and interpret data, and use engineering judgment to draw conclusions
- (7) an ability to acquire and apply new knowledge as needed, using appropriate learning strategies

# 7. Brief list of topics to be covered

- a. Introduction: overview and review of thermodynamics and transport
- b. Single-stage separations
- c. Separation cascades
- d. Liquid-liquid extraction
- e. Absorption and stripping
- f. Distillation
- g. Membrane separation
- h. Reverse osmosis
- i. Solid particle separation
- j. Crystallization